### **STEREOLITHOGRAPHY**

# PP-LIKE TRANSLUCENT WHITE

#### **Product Description**

PP-Like Translucent White is translucent in appearance. It's also the most flexible stereolithography material available with a flexural modulus of 1,600 MPa. Its mechanical properties are similar to the average values of injection-molded polypropylene except for a slightly lower elongation at break.

#### **Applications**

PP-Like Natural is often used for medical device prototypes, electrical casings, fluid flow analysis parts, and automotive components.



## **Key Product Benefits**

- ▶ Translucent
- ▶ Semi-flexible
- ► Enhanced feature details

#### **Tolerances**

For well-designed parts, tolerances in the X/Y dimension of ±0.002 in. (0.05mm) for the first inch plus ±0.001 in./in., and Z-dimension tolerances of ±0.005 in. (0.127mm) for the first inch plus ±0.001 in./in. (0.001mm/mm), can typically be achieved. Note that tolerances may change depending on part geometry.

#### **Properties**

Property	Test Method	Value
Color	-	White
Density in solid state*	@ 25 °C (77 °F)	1.13 g/cm³
Water absorption (20 °C, 50% relative humidity)	ASTM D570	-
E-module (x-y plane)	ASTM D638, test speed 10mm/min	1,600 ± 300 MPa
Tensile strength (x-y plane)	ASTM D638, test speed 10mm/min	35 ± 5 MPa
Elongation at break (x-y plane)	ASTM D638, test speed 10mm/min	25 ± 5%
Heat deflection temperature @ 0.46 MPa*	ASTM D648	61 °C (142 °F)
Heat deflection temperature @ 1.82 MPa*	ASTM D648	52 °C (126 °F)

<sup>\*</sup> From supplier data sheet

