



Rynite® 530 NC010

Celanese Corporation - THERMOPLASTIC POLYESTER RESIN

Friday, January 24, 2025

General Information

Product Description

30% Glass Reinforced Polyethylene Terephthalate

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Mold Release		
Automotive Specifications	• ASTM D5927 TPES021 G30	• FORD WSK-M4D726-A1 Color: Natural	• GM GMP.PET.002
Forms	• Pellets		
Processing Method	• Injection Molding		
Part Marking Code (ISO 11469)	• >PET-GF30<		
Resin ID (ISO 1043)	• PET-GF30		

ASTM & ISO Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.56 g/cm ³	1.56 g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.80 %	0.80 %	
Across Flow : 176°F (80°C), 48 hr	0.45 %	0.45 %	
Flow	0.20 %	0.20 %	
Flow : 176°F (80°C), 48 hr	0.10 %	0.10 %	
Water Absorption			ISO 62
24 hr, 73°F (23°C)	0.050 %	0.050 %	
Saturation, 73°F (23°C), 0.0787 in (2.00 mm)	0.70 %	0.70 %	
Equilibrium, 73°F (23°C), 0.0787 in (2.00 mm), 50% RH	0.20 %	0.20 %	
Viscosity Number	55.0 cm ³ /g	55.0 cm ³ /g	ISO 307, 1628

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Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.60E+6 psi	11000 MPa	ISO 527-1
Tensile Stress (Break)	22900 psi	158 MPa	ISO 527-2/5
Tensile Strain (Break)	2.5 %	2.5 %	ISO 527-2/5
Tensile Creep Modulus			ISO 899-1
1 hr	1.57E+6 psi	10800 MPa	
1000 hr	1.28E+6 psi	8800 MPa	
Flexural Modulus	1.30E+6 psi	8950 MPa	ISO 178
Flexural Stress	33400 psi	230 MPa	ISO 178
Compressive Stress	33400 psi	230 MPa	ISO 604
Poisson's Ratio	0.34	0.34	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°F (-40°C)	4.8 ft·lb/in ²	10 kJ/m ²	
-22°F (-30°C)	5.2 ft·lb/in ²	11 kJ/m ²	
73°F (23°C)	5.2 ft·lb/in ²	11 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	21 ft·lb/in ²	45 kJ/m ²	
73°F (23°C)	29 ft·lb/in ²	60 kJ/m ²	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Rockwell Hardness			ISO 2039-2
M-Scale	100	100	
R-Scale	120	120	
Ball Indentation Hardness (H 961/30)	32100 psi	221 MPa	ISO 2039-1
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	473 °F	245 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	435 °F	224 °C	ISO 75-2/A
Glass Transition Temperature ²	194 °F	90.0 °C	ISO 11357-3
Vicat Softening Temperature	446 °F	230 °C	ISO 306/B50
Melting Temperature ²	486 °F	252 °C	ISO 11357-3
CLTE			ISO 11359-2
Flow	5.6E-6 in/in/°F	1.0E-5 cm/cm/°C	
Flow : -40 to 73°F (-40 to 23°C)	1.2E-5 in/in/°F	2.2E-5 cm/cm/°C	
Flow : 131 to 320°F (55 to 160°C)	2.2E-6 in/in/°F	4.0E-6 cm/cm/°C	
Transverse	4.5E-5 in/in/°F	8.1E-5 cm/cm/°C	
Transverse : -40 to 73°F (-40 to 23°C)	3.7E-5 in/in/°F	6.7E-5 cm/cm/°C	
Transverse : 131 to 320°F (55 to 160°C)	5.9E-5 in/in/°F	1.1E-4 cm/cm/°C	
Thermal Conductivity ³	2.0 Btu·in/hr/ft ² /°F	0.29 W/m/K	ISO 22007-2
Effective Thermal Diffusivity - Flow	2.02E-10 in ² /s	2.02E-10 in ² /s	ISO 22007-4

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Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+14 ohms	1.0E+14 ohms	IEC 62631-3-2
Volume Resistivity	1.0E+13 ohms·m	1.0E+13 ohms·m	IEC 62631-3-1
Electric Strength	810 V/mil	32 kV/mm	IEC 60243-1
Relative Permittivity			IEC 62631-2-1
100 Hz	4.20	4.20	
1 MHz	3.80	3.80	
Dissipation Factor			IEC 62631-2-1
100 Hz	0.013	0.013	
1 MHz	7.0E-3	7.0E-3	
Comparative Tracking Index (CTI) ⁴	PLC 2	PLC 2	UL 746A
Comparative Tracking Index	250 V	250 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Burning Rate ⁵ (0.0394 in (1.00 mm))	1.5 in/min	38 mm/min	ISO 3795
Flame Rating			UL 94
0.030 in (0.75 mm)	HB	HB	IEC 60695-11-10,
0.06 in (1.5 mm)	HB	HB	-20
Oxygen Index	20 %	20 %	ISO 4589-2
FMVSS Flammability	B	B	FMVSS 302
Fill Analysis	Typical Value (English)	Typical Value (SI)	
Ejection Temperature	392 °F	200 °C	
Additional Information	Typical Value (English)	Typical Value (SI)	Test Method
Emission of Organic Compounds	16.0 µgC/g	16.0 µgC/g	VDA 277
Fogging - G-value (condensate)	0.0 mg	0.0 mg	ISO 6452
Odor	3.00	3.00	VDA 270

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	248 °F	120 °C
Drying Time - Desiccant Dryer	4.0 to 6.0 hr	4.0 to 6.0 hr
Suggested Max Moisture	< 0.020 %	< 0.020 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Melt Temperature, Optimum	554 °F	290 °C
Mold Temperature	203 to 257 °F	95 to 125 °C
Mold Temperature, Optimum	230 °F	110 °C
Holding Pressure	> 11600 psi	> 80.0 MPa
Back Pressure	As low as possible	As low as possible
Drying Recommended	yes	yes
Hold Pressure Time	4.00 s/mm	4.00 s/mm
Screw Tangential Speed	< 472 in/min	< 12 m/min

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Notes

¹ Typical properties: these are not to be construed as specifications.

² 10°C/min

³ Flow

⁴ 23°C

⁵ FMVSS 302

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