



Pro-fax 6523

LyondellBasell Industries - Polypropylene Homopolymer

Friday, January 24, 2025

General Information

Product Description

Pro-fax 6523 general purpose polypropylene homopolymer resin is available in pellet form.

ASTM and ISO-based versions of the technical datasheet are available for Pro-fax 6523.

General

Material Status	• Commercial: Active		
Regional Availability	• North America		
Features	• Heat Aging Resistant		
Uses	<ul style="list-style-type: none"> Automotive Applications Consumer Applications Food Containers 	<ul style="list-style-type: none"> Rigid Packaging Strapping Tape 	• Thermoformed Containers
Automotive Specifications	<ul style="list-style-type: none"> CHRYSLER MS-DB-500 CPN 1537 CHRYSLER MS-DB-500 CPN1537 Color: Natural FORD ESA-M4D134-A 	<ul style="list-style-type: none"> FORD ESA-M4D134-A FORD ESB-M4D135-A FORD ESF-M4D135-A 	<ul style="list-style-type: none"> GM GMP.PP.013 GM GMP.PP.013 Color: Natural GM GMW15702-150088
Processing Method	• Cast Film	• Injection Molding	• Thermoforming

ASTM & ISO Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity			
--	0.902	0.902	ASTM D792
73°F (23°C)	0.900 g/cm ³	0.900 g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.0 g/10 min	4.0 g/10 min	ASTM D1238
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength			
Yield	• 4800 • 4790 psi	• 33.1 • 33.0 MPa	ASTM D638
Yield, 73°F (23°C)	4350 psi	30.0 MPa	ISO 527-2
Tensile Elongation			
Yield	12 %	12 %	ASTM D638
Yield, 73°F (23°C)	12 %	12 %	ISO 527-2
Flexural Modulus			
1% Secant ²	200000 psi	1380 MPa	ASTM D790A
1% Secant ³	200000 psi	1380 MPa	ASTM D790A
--	184000 psi	1270 MPa	ISO 178

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Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.2 ft·lb/in ²	6.7 kJ/m ²	ISO 179
Notched Izod Impact			
73°F (23°C)	• 1.0 • 0.99 ft·lb/in	• 53 • 53 J/m	ASTM D256A
73°F (23°C)	3.0 ft·lb/in ²	6.2 kJ/m ²	ISO 180
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	• 190 °F • 190	• 88.0 °C • 87.8	ASTM D648
66 psi (0.45 MPa), Unannealed	174 °F	79.0 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	122 °F	50.0 °C	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.050 in/min (1.3 mm/min)

³ 0.051 in/min (1.3 mm/min)

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